



## SANODYE® GOLDEN ORANGE RLW

**Sanodye Golden Orange RLW** produces shades ranging from brass to deep orange depending upon concentration and coating thickness. It may be shaded with *Sanodye Red GLW* to produce a variety of gold colors.

Chemical description:	Azo dye (granular)
Light fastness:	7 – 8 (very good)
Heat fastness:	Good up to 400° F.

### **RECOMMENDED APPLICATION DETAILS:**

Concentration:	0.5 - 5.0 g/l
pH range:	5.5 - 6.0
Buffering:	Anodal® Dye Buffer Liquid
Temperature:	140° - 160° F.
Immersion time:	2 - 20 minutes

### **PREFERRED SEALING METHODS:**

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

### **PRECAUTIONS:**

Effective rinsing and care to eliminate drag-in are necessary for maximum tank life.

### **ENVIRONMENTAL CONSIDERATIONS:**

This is a RoHS compliant product that contains no heavy metals.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.