



SANODURE® ORANGE 3A

Sanodure Orange 3A is extremely useful for gold and orange shades. It has been used extensively for appliance trim because of the resemblance of its pastel shades to 14 karat gold and its stability over long periods.

PROPERTIES:

Chemical description:	Azo dye (powder)
Light fastness:	Good (5 – 6)
Heat fastness:	Moderate up to 400° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 - 5.0 g/l
pH range:	5.5 - 6.5
Buffering:	Anodal® Dye Buffer Liquid
Temperature:	80° - 160° F.
Immersion Time:	2 - 20 minutes

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

No special precautions are required.

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.