



## SANODURE® GOLD S

**Sanodure Gold S** is an extremely versatile and easy use dye that produces a shade very close to genuine 14 karat gold. Its ability to dye thin anodic coatings at room temperature is one of its many advantages.

|                       |                    |
|-----------------------|--------------------|
| Chemical description: | Azo dye (powder)   |
| Light fastness:       | 6 (good)           |
| Heat fastness:        | Good up to 300° F. |

### **RECOMMENDED APPLICATION DETAILS:**

|                 |                           |
|-----------------|---------------------------|
| Concentration:  | 0.5 - 5.0 g/l             |
| pH range:       | 5.5 - 6.5                 |
| Buffering:      | Anodal® Dye Buffer Liquid |
| Temperature:    | 80° - 160° F.             |
| Immersion time: | 2 - 20 minutes            |

### **PREFERRED SEALING METHODS:**

|         |   |
|---------|---|
| Hot:    | Anodal ASL or Anodal AS                 |
| Medium: | Anodal MS-1 New or Anodal MTS Plus      |
| Cold:   | Anodal CS-2, Anodal CS-2N or Anodal CS3 |

### **PRECAUTIONS:**

None required.

### **ENVIRONMENTAL CONSIDERATIONS:**

This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.