



SANODAL® RED B3LW

Sanodal Red B3LW produces a shade of red that is of exceptional light fastness. In addition to exterior applications, this dye has been widely used for nameplates and appliance trim.

Chemical description:	Azo dye (granular)
Light fastness:	8+ (architectural)
Weather fastness:	Outstanding
Heat fastness:	Moderate @ 300° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 - 5 g/l
pH range:	5.0 - 6.0
Buffering:	Anodal® Dye Buffer Liquid (not required)
Temperature:	120°-140°F.
Immersion time:	2-20 min.

For architectural quality finishes, please refer to the processing requirements as described in the Reliant bulletin, the *Sanodal System*.

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

PRECAUTIONS:

Thorough rinsing before dyeing and care to eliminate drag-in is advised.

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains copper as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.